

## BSW /BSF -THREAD GAUGES ' OTHAM '

| <b>BSW/BSF - THREAD GAUGES</b>                  |                        |                         |                     |
|---|------------------------|-------------------------|---------------------|
| <b>BASIC DIMENSION : BS: 84-1956</b>            |                        |                         |                     |
| <b>GAUGING PRACTISE: BS :919 PART II - 1971</b> |                        |                         |                     |
| <b>RIGHT HAND</b>                               |                        | <b>THREAD PLUGS</b>     | <b>THREAD RINGS</b> |
|   |                        | <b>D/E GO AND NOTGO</b> | <b>GO OR NOTGO</b>  |
| <b>NOMINAL DIAMETER</b>                         | <b>THREAD PER INCH</b> | <b>CLASS MEDIUM</b>     | <b>CLASS MEDIUM</b> |
|   |                        | <b>RS.</b>              | <b>RS.</b>          |
| 1/8"  | 40 BSW                 | 3425                    | 4280                |
| 3/16"   | 24 BSW                 | 2280                    | 2835                |
|   | 32 BSF                 | 2280                    | 2835                |
| 1/4"  | 20 BSW                 | 2280                    | 2835                |
|   | 26 BSF                 | 2280                    | 2835                |
| 5/16"   | 18 BSW                 | 2280                    | 2835                |
|   | 22 BSF                 | 2280                    | 2835                |
| 3/8"  | 16 BSW                 | 2280                    | 2835                |
|   | 20 BSF                 | 2280                    | 2835                |
| 7/16"   | 14 BSW                 | 2280                    | 2835                |
|   | 18 BSF                 | 2280                    | 2835                |
| 1/2"  | 12 BSW                 | 2280                    | 2835                |
|   | 16 BSF                 | 2280                    | 2835                |
| 9/16"   | 12 BSW                 | 3280                    | 4855                |
|   | 16 BSW                 | 2280                    | 4855                |
| 5/8"  | 11 BSW                 | 2280                    | 4855                |
|   | 14 BSF                 | 2280                    | 4855                |
| 3/4"  | 10 BSW                 | 4175                    | 6675                |
|   | 12 BSF                 | 4175                    | 6675                |
| 7/8"  | 9 BSW                  | 4175                    | 6675                |
|   | 11 BSF                 | 4175                    | 6675                |
| 1"  | 8 BSW                  | 4175                    | 7015                |
|   | 10 BSF                 | 4175                    | 7015                |
| 1.1/8"  | 7 BSW                  | 7875                    | 9015                |
|   | 9 BSF                  | 7875                    | 9015                |
| 1.1/4"  | 7 BSW                  | 7875                    | 9015                |
|   | 9 BSF                  | 7875                    | 9015                |
| 1.1/2"  | 6 BSW                  | 7875                    | 9015                |
|   | 8 BSF                  | 7875                    | 9015                |

**Notes:**

- 1.PRICE FOR OTHER THAN MEDIUM CLASS - ON REQUEST
- 2 PRICE FOR LEFT HAND THREAD PLUGS ON REQUEST.
- 3.PRICE FOR NON -STANDARD DIAMETER-TPI COMBINATIONS AND DIAMETERS ABOVE 1.1/2" ON REQUEST.

**III] CERTIFICATE OF CALIBRATION IS SUPPLIED WITH EACH GAUGE, TRACEBLE TO N.P.L STANDARDS.**