

N.P.T.F. TAPER THREAD GAUGES OTHAM

BASIC DIMENSIONS & GAUGING PRACTICE : ANSI/ASME B 1.20.5 - 1991 (OR - H-28 PART II - 1957)									
RIGHT HAND		TAPER THREAD PLUG				TAPER THREAD RING			
NOMINAL THREADS PER		L1	L3	L1 STEP	L3 STEP	L1	L2	L1 STEP	L2 STEP
DIAMETE R	INCH	BASIC	BASIC	LIMIT	LIMIT	BASIC	BASIC	LIMIT	LIMIT
		RS.	RS.	RS.	RS.	RS.	RS.	RS.	RS.
1/16"	27	2620	2860	2880	3130	4510	4925	5410	5895
1/8"	27	2620	2860	2880	3130	4510	4925	5410	5895
1/4"	18	2175	2360	2395	2620	4085	4460	4935	5395
3/8"	18	2175	2360	2395	2595	4085	4460	4935	5400
1/2"	14	2175	2360	2395	2595	3385	3710	4080	4450
3/4"	14	2175	2360	2395	2620	3385	3710	4080	4450
1"	11.1/2	2795	3030	3085	3375	5255	5725	6290	6850
1.1/4"	11.1/2	2795	3030	3085	3375	5255	5725	6290	6850
1.1/2"	11.1/2	2795	3030	3085	3375	5255	5725	6290	6850
2"	11.1/2	4445	4840	4890	5340	3530	7110	7810	8530
2.1/2"	8	4645	5070	5110	5595	6810	7430	8175	8910
3"	8	4645	5070	5110	5595	6810	7430	8175	8910

Notes:

DETAILED CERTIFICATE OF CALIBRATION IS SUPPLIED WITH EACH GAUGE, TRACEABLE TO N.P.L. STANDARDS.